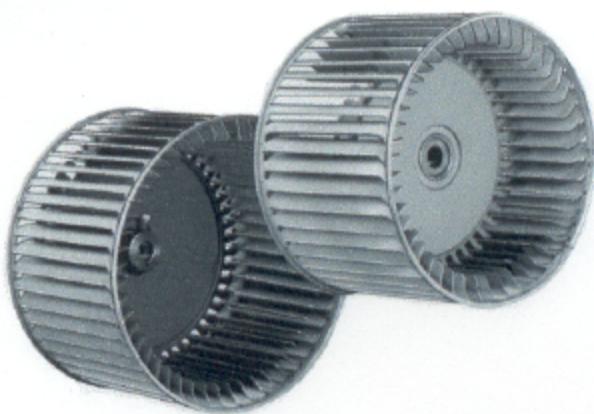
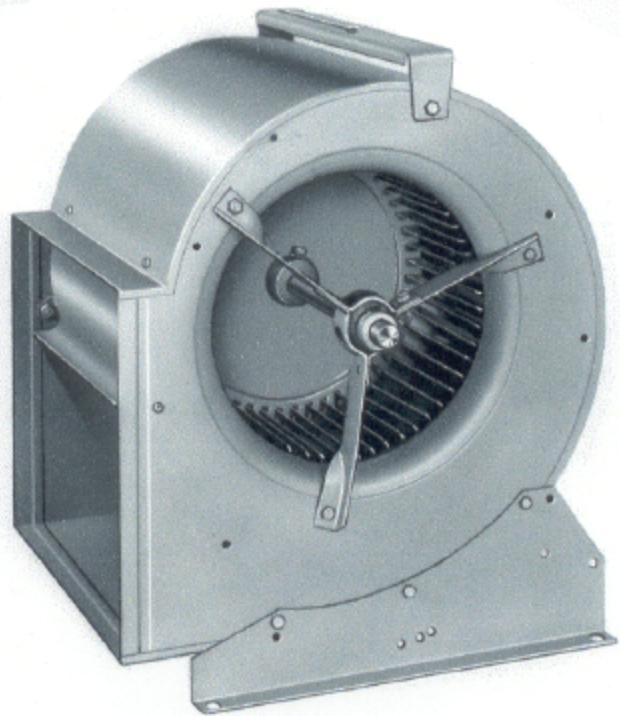
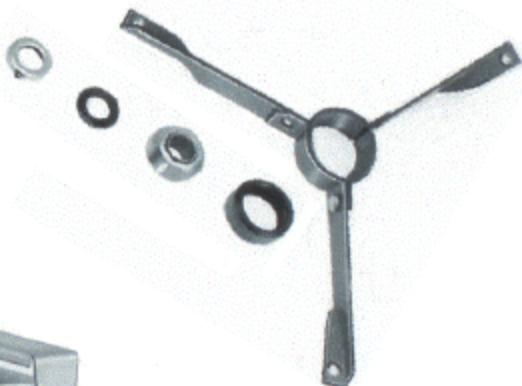


"G" SERIES BLOWERS AND REPLACEMENT PARTS



<u>SERIES</u>	<u>PAGE</u>
"G" Series Blowers	2, 3, 4
G-DD Direct Drive	5
Replacement Wheels	6
Bearings & Brackets & Pulleys	7
Component Replacement Chart	8

"G" SERIES DOUBLE INLET BELT DRIVE BLOWERS

- Capacity range 200 to 8000 CFM.
- Eleven standard models in full and narrow widths.
- The blower wheel has an exclusive centre disc which allows Delhi blowers to be used safely at speeds well above any normal requirement.
- Delhi blower housings have extruded holes to give greater holding power for mounting base sides and motor bracket.
- Blower housing is finished in high gloss, green baked enamel paint.
- Matte finish zinc coated wheel and cut-off baffle.



NOMENCLATURE:

eg: **G7 - 5**

NOMINAL WHEEL DIA. - IN.

NOMINAL WHEEL WIDTH - IN.

(SAME AS WHEEL DIA. WHEN OMITTED)

- Available with permanently lubricated sleeve bearings suitable for operation in ambient temperatures of +30 to +120 deg. F and under 1000 RPM

or

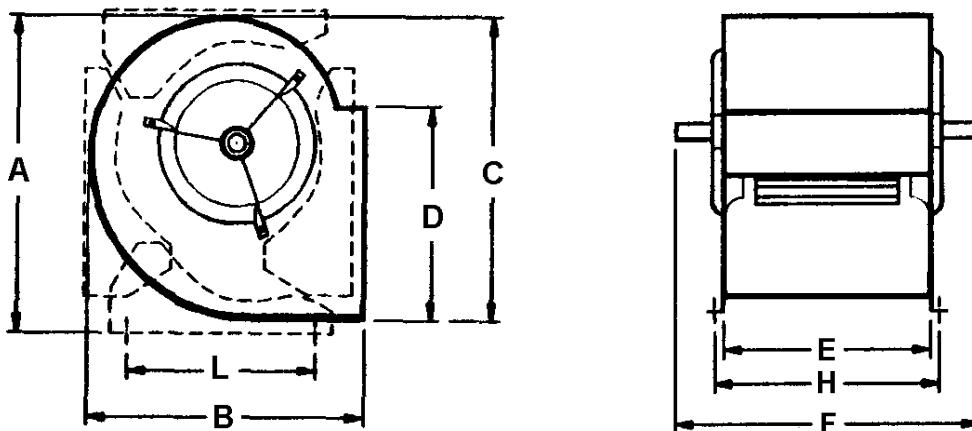
Ball bearings with a sealed lifetime supply of lubricant for operation in ambient temperatures of -65 to +250 deg. F.

- Shaft dimensions and finish are carefully controlled to ensure quiet, trouble free operation.
- Shafts for ball bearing models have keywayed ends. Sleeve bearing model shafts have flats.
- Detachable base sides can be installed in any of four discharge positions.

DIMENSIONS (inches)

MODEL	A	B	C	D	E	F	H	L	SHAFT DIAMETER	WHEEL DIAMETER	WHEEL WIDTH	WT. (LBS.)
G7-5	14-5/16	12-5/16	12-11/16	8-1/4	6-7/8	11-1/2	7-7/8	9-5/8	3/4	8-1/16	4-15/16	15
G7	14-5/16	12-5/16	12-11/16	8-1/4	9-3/16	14-3/16	10-3/16	9-5/8	3/4	8-1/16	7-3/16	17
G9-7	16-15/16	15-1/16	15-9/16	10-1/4	9-3/16	14-3/16	10-3/16	11-3/4	3/4	10-1/4	7-3/16	21
G9	16-15/16	15-1/16	15-9/16	10-1/4	11-13/16	16-5/16	12-13/16	11-3/4	3/4	10-1/4	9-9/16	23
G10-8	19	16-3/4	17-3/8	11-3/8	10-1/2	15	11-1/2	13-3/8	3/4	11-1/8	8-1/16	25
G10	19	16-3/4	17-3/8	11-3/8	13-1/8	17-5/8	14-1/8	13-3/8	3/4	11-9/16	10-13/16	28
G12-9	22-1/8	19-1/2	20-5/8	13-7/16	12-1/4	17-1/4	13-1/4	16-1/8	3/4	12-7/8	9-9/16	32
G12	22-1/8	19-1/2	20-5/8	13-7/16	15-5/8	20-1/2	16-5/8	16-1/8	3/4	12-7/8	12-13/16	38
G15-10	25-3/4	22-11/16	24-1/4	15-7/8	14-11/16	22	15-11/16	19-1/2	1	15-1/2	10-13/16	52
G15	25-3/4	22-11/16	24-1/4	15-7/8	18-5/8	25	19-5/8	19-1/2	1	15-1/2	15-1/16	62
G18	30-1/2	27	29	18-7/8	21-7/8	30-1/8	22-7/8	24	1	18-1/2	18-1/2	99

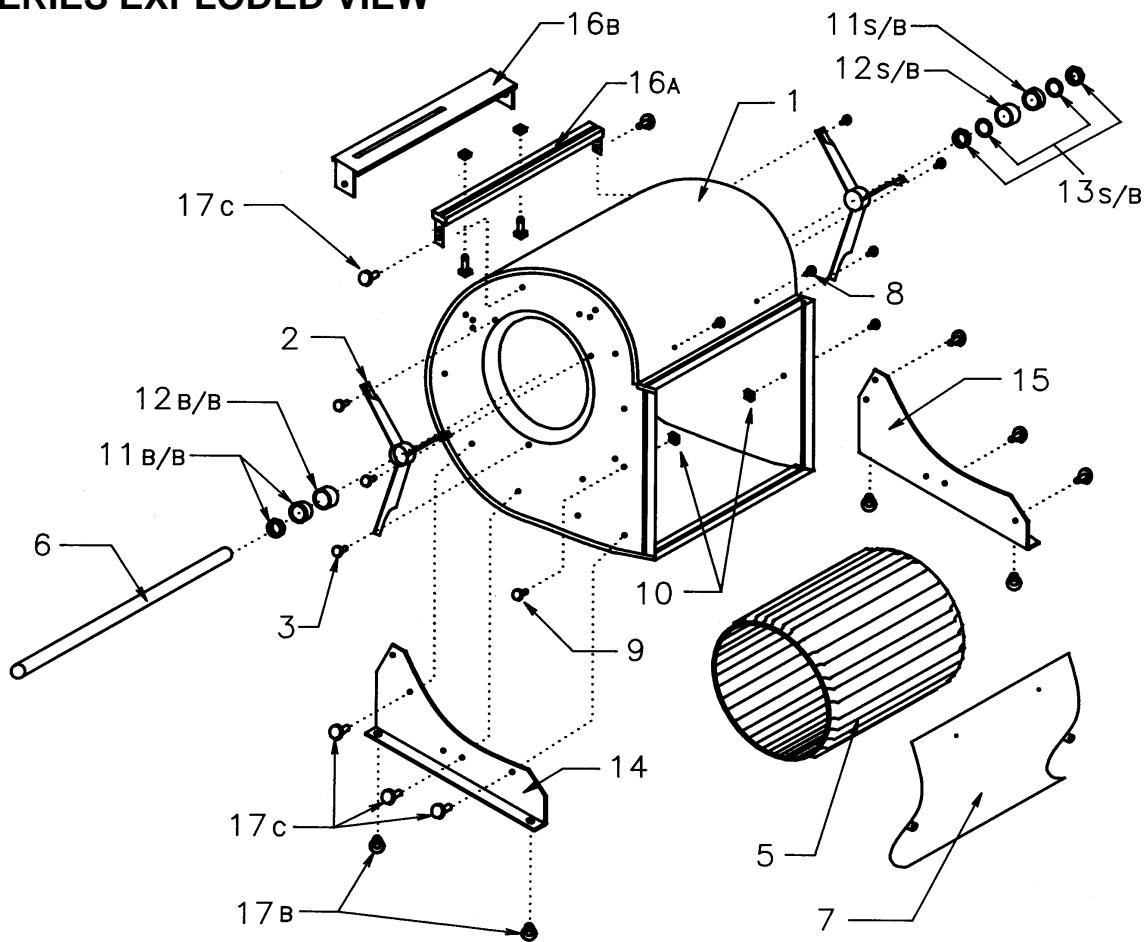
NOTE: Model G15-10 was previously model G15-12



"G" SERIES PERFORMANCE DATA

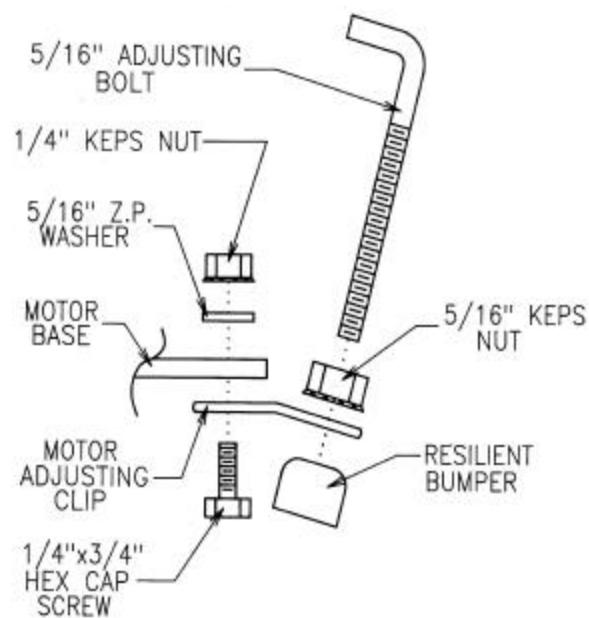
Model	CFM	OUTLET VELOCITY		1/8" SP		1/4" SP		3/8" SP		1/2" SP		5/8" SP		3/4" SP		1" SP		1-1/2" SP	
		CFM	FPM	RPM	HP	RPM	HP	RPM	HP	RPM	HP	RPM	HP	RPM	HP	RPM	HP	RPM	HP
G7-5 3/4 HP MAXIMUM 3/4" SHAFT	200	507	575	0.01	747	0.01		912	0.02	1053	0.03	1178	0.04	1288	0.04	1482	0.06	1801	0.10
	300	761	704	0.02	836	0.03		945	0.04	1062	0.04	1179	0.05	1290	0.06	1490	0.08	1824	0.13
	400	1015	821	0.04	966	0.06		1066	0.07	1151	0.07	1233	0.08	1318	0.09	1495	0.11	1824	0.16
	500	1269	944	0.07	1085	0.09		1195	0.11	1282	0.12	1355	0.13	1422	0.14	1553	0.16	1833	0.21
G7 3/4 HP MAXIMUM 3/4" SHAFT	300	569	485	0.01	680	0.03		835	0.04	963	0.06	1075	0.08	1175	0.10	1348	0.14	1640	0.24
	400	759	521	0.02	681	0.03		832	0.05	962	0.07	1077	0.09	1180	0.12	1361	0.16	1657	0.27
	500	949	573	0.03	709	0.05		836	0.07	958	0.08	1074	0.11	1178	0.14	1363	0.19	1667	0.31
	600	1139	638	0.05	752	0.07		864	0.09	970	0.11	1072	0.13	1175	0.15	1360	0.22	1669	0.35
G9-7 3/4 HP MAXIMUM 3/4" SHAFT	700	1329	709	0.07	806	0.10		905	0.12	1000	0.14	1092	0.16	1181	0.18	1356	0.24	1666	0.38
	400	611	360	0.02	514	0.03		641	0.04	747	0.06	840	0.08	923	0.10	1070	0.13	1313	0.20
	600	917	385	0.03	512	0.05		621	0.06	724	0.09	816	0.11	902	0.13	1052	0.18	1303	0.28
	800	1223	440	0.06	536	0.08		633	0.10	721	0.12	802	0.15	881	0.17	1028	0.23	1281	0.36
G9 3/4 HP MAXIMUM 3/4" SHAFT	1000	1529	513	0.10	582	0.12		659	0.15	739	0.18	814	0.20	884	0.23	1014	0.29	1257	0.43
	600	713	379	0.03	540	0.05		680	0.08	788	0.11	879	0.14	959	0.17	1099	0.24	1327	0.39
	800	951	398	0.04	533	0.07		649	0.10	773	0.14	876	0.18	964	0.22	1114	0.30	1353	0.47
	1000	1189	438	0.07	547	0.10		654	0.13	749	0.16	840	0.20	943	0.25	1109	0.36	1365	0.55
G10-8 3/4 HP MAXIMUM 3/4" SHAFT	1200	1427	491	0.11	573	0.14		668	0.18	757	0.21	840	0.25	918	0.29	1080	0.40	1361	0.65
	1400	1665	550	0.17	617	0.20		691	0.24	772	0.28	850	0.32	924	0.36	1060	0.46	1337	0.72
G10 3/4 HP MAXIMUM 3/4" SHAFT	800	771	342	0.04	468	0.06		604	0.11	705	0.15	789	0.19	862	0.23	987	0.31	1191	0.49
	1000	964	358	0.06	476	0.09		574	0.12	688	0.18	783	0.23	863	0.28	997	0.38	1210	0.58
	1200	1157	383	0.08	488	0.12		582	0.15	664	0.20	754	0.25	846	0.32	995	0.45	1221	0.69
	1400	1350	411	0.11	505	0.16		593	0.20	672	0.24	744	0.29	812	0.34	975	0.50	--	--
G12-9 2 HP MAXIMUM 3/4" SHAFT	1600	1399	381	0.15	445	0.18		521	0.23	590	0.28	651	0.32	707	0.37	812	0.46	1014	0.68
	2000	1749	452	0.27	498	0.31		550	0.35	610	0.40	669	0.47	724	0.53	823	0.64	995	0.86
G12 2 HP MAXIMUM 3/4" OR 1" SHAFT	1200	823	301	0.05	411	0.09		503	0.12	587	0.16	661	0.20	728	0.25	867	0.37	1083	0.62
	1400	960	313	0.07	415	0.11		502	0.15	580	0.19	655	0.24	722	0.28	840	0.39	1070	0.67
	1600	1097	329	0.10	421	0.14		505	0.18	580	0.23	648	0.27	715	0.33	834	0.43	1038	0.69
	1800	1234	348	0.13	431	0.17		510	0.22	582	0.27	648	0.32	710	0.37	827	0.49	1026	0.74
G15-10 <i>(formerly G15-12)</i> 2 HP MAXIMUM 1" SHAFT	2000	1371	370	0.17	444	0.21		518	0.26	587	0.32	651	0.37	711	0.43	821	0.55	1020	0.81
	2200	1508	395	0.22	460	0.27		527	0.31	594	0.37	655	0.43	713	0.50	820	0.62	1013	0.90
	2400	1646	422	0.27	478	0.33		540	0.38	602	0.44	661	0.50	717	0.57	821	0.70	1006	0.98
	2600	1783	450	0.34	498	0.39		555	0.45	612	0.50	669	0.57	724	0.64	824	0.79	1004	1.08
G15 2 HP MAXIMUM 1" SHAFT	2800	1920	478	0.41	520	0.47		573	0.54	625	0.59	679	0.66	731	0.73	829	0.89	1005	1.19
	3000	2057	507	0.50	544	0.56		592	0.63	641	0.69	690	0.75	740	0.83	835	0.99	1007	1.32
	1600	988	261	0.08	326	0.12		395	0.16	458	0.21	518	0.26	570	0.32	663	0.43	819	0.69
	2000	1235	303	0.14	347	0.18		400	0.22	456	0.27	510	0.33	561	0.39	655	0.53	811	0.80
G15-10 <i>(formerly G15-12)</i> 2 HP MAXIMUM 1" SHAFT	2400	1482	345	0.23	382	0.27		422	0.32	466	0.37	512	0.43	558	0.48	647	0.62	804	0.95
	2800	1729	387	0.35	425	0.40		454	0.44	489	0.50	526	0.56	565	0.62	645	0.76	794	1.09
	3200	1976	429	0.49	467	0.56		496	0.62	521	0.67	552	0.73	584	0.80	651	0.94	790	1.27
	3600	2223	472	0.68	509	0.76		539	0.83	562	0.89	585	0.95	611	1.02	669	1.17	791	1.51
G18 3 HP MAXIMUM 1" SHAFT	4000	2470	514	0.90	551	1.01		580	1.09	605	1.16	626	1.22	646	1.29	694	1.44	800	1.79
	4400	2717	558	1.18	594	1.30		622	1.40	647	1.48	669	1.56	688	1.62	725	1.77	--	--
	2000	974	261	0.12	342	0.17		416	0.23	482	0.28	542	0.33	602	0.41	707	0.61	866	1.05
	2200	1071	270	0.14	347	0.20		416	0.26	481	0.33	539	0.38	593	0.44	700	0.62	868	1.09
G15 2 HP MAXIMUM 1" SHAFT	2400	1168	281	0.17	353	0.24		418	0.30	480	0.37	538	0.44	591	0.50	689	0.62	866	1.12
	2600	1266	292	0.20	360	0.28		422	0.35	481	0.42	537	0.49	589	0.57	684	0.70	861	1.14
	2800	1363	305	0.24	368	0.32		428	0.40	483	0.47	537	0.55	588	0.63	682	0.78	853	1.15
	3000	1461	320	0.28	377	0.37		434	0.46	488	0.54	538	0.61	588	0.70	680	0.87	841	1.16
G15-10 <i>(formerly G15-12)</i> 2 HP MAXIMUM 1" SHAFT	3200	1558	335	0.33	387	0.42		441	0.52	493	0.61	542	0.69	589	0.77	680	0.96	838	1.29
	3400	1655	351	0.39	397	0.48		449	0.58	499	0.68	546	0.77	592	0.86	679	1.05	836	1.42
	3600	1753	367	0.45	408	0.54		458	0.65	506	0.76	552	0.86	595	0.95	680	1.14	834	1.55
	3800	1850	384	0.52	420	0.61		468	0.73	514	0.84	558	0.95	600	1.05	681	1.24	833	1.68
G18 3 HP MAXIMUM 1" SHAFT	4000	1948	400	0.60	434	0.69		478	0.81	522	0.93	565	1.05	606	1.16	684	1.36	832	1.82
	4200	2045	417	0.68	449	0.78		489	0.90	531	1.02	572	1.15	612	1.27	689	1.49	832	1.95
	4400	2142	434	0.77	464	0.87		500	0.99	541	1.13	581	1.26	619	1.38	693	1.63	--	--
	3000	1046	218	0.16	280	0.24		339	0.32	395	0.39	460	0.52	515	0.66	603	0.93	741	1.47
G15 2 HP MAXIMUM 1" SHAFT	3500	1220	231	0.24	289	0.31		341	0.40	391	0.50	440	0.58	493	0.70	593	1.03	741	1.65
	4000	1395	246	0.32	302	0.40		348	0.51	393	0.61	437	0.72	480	0.82	571	1.07	734	1.81
	4500	1569	263	0.42															

G - SERIES EXPLODED VIEW



ITEM	DESCRIPTION
1	HOUSING
2	BEARING BRACKET
3	BEARING BRACKET FASTENER
5	WHEEL
6	SHAFT
7	CUT-OFF BAFFLE
8	BAFFLE FASTENERS A
9 & 10	BAFFLE FASTENERS B
11 B/B	BALL BEARING WITH LOCKING COLLAR
11 S/B	SLEEVE BEARING
12 B/B	BALL BEARING - RESILIENT SLEEVE
12 S/B	SLEEVE BEARING - RESILIENT SLEEVE
13 S/B	LEATHER WASHER & THRUST COLLAR
14	BASE SIDES LH
15	BASE SIDES RH
16A	MOTOR BRACKET (3/4 HP MAX)
16B	MOTOR BRACKET (2 OR 3 HP MAX)
17B	RESILIENT GROMMETS
17C	1/4 X 20 SELF TAPPING SCREWS

MOTOR ADJUSTING LEG AND HARDWARE KIT



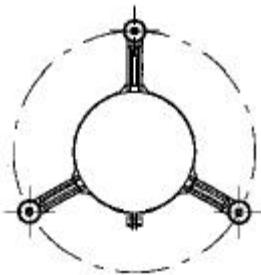
DIRECT DRIVE DOUBLE INLET BLOWERS - LESS MOTOR

MODEL *	WHEEL DIA.	WHEEL WIDTH	# BLADES	BORE
G9-7DD x 1/2"	9-13/16	7-3/16	44	1/2"
G9DD x 1/2"	9-13/16	9-9/16	44	1/2"
G10-8DD x 1/2"	10-3/4	8-1/16	48	1/2"
G10DD x 1/2"	10-3/4	10-13/16	48	1/2"
G12-9DD x 1/2"	12-7/8	9-9/16	58	1/2"

DIRECT DRIVE BLOWERS ARE SUPPLIED FOR CCW DRIVE AS VIEWED FROM DRIVE (MOTOR) SIDE.



DIRECT DRIVE MOTOR MOUNT

 TO FIT <u>BLOWER MODELS</u> G9-7DD & G9DD G10-8DD & G10DD G12-9DD	BOLT CIRCLE 9-1/32" 10-3/16" 12-1/32"
ACCEPTS NEMA 48 FRAME 5.5" TO 5.6" DIAMETER MOTORS	
MOTOR MOUNTING BRACKETS ARE SUPPLIED WITH PRE-FORMED MOTOR BAND AND 3 ARMS WITH RESILIENT ISOLATION MOUNTS	

NOMENCLATURE:

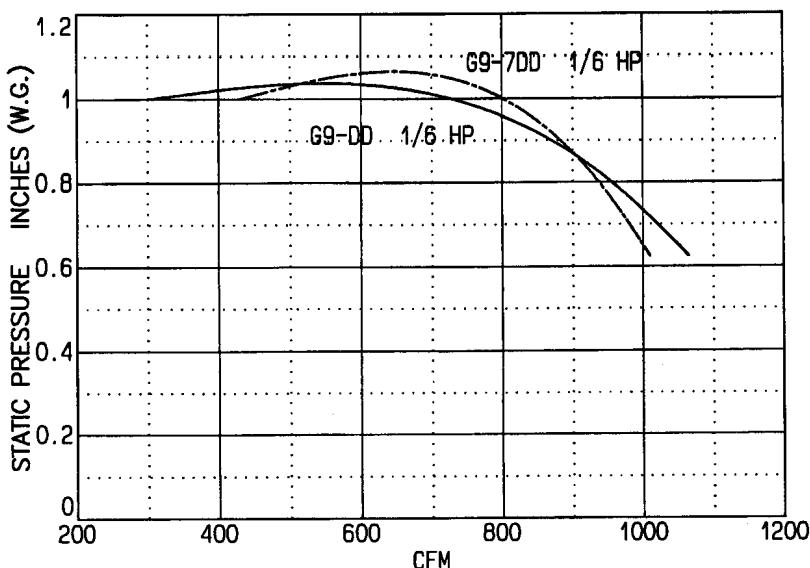
eg. G9 - 7 DD x 1/2"

NOMINAL WHEEL DIA. - IN.
NOMINAL WHEEL WIDTH - IN.
DIRECT DRIVE
WHEEL BORE SIZE - IN.

DIRECT DRIVE DOUBLE INLET BLOWERS - c/w MOTOR

MODEL *	G9-7-DD-6		G9-DD-6	
	MOTOR HP	1/6	1/6	1/6
SP	CFM	CFM	CFM	CFM
5/8"	1010	1065		
3/4"	960	990		
1"	430	300		

OPERATION NOT RECOMMENDED WITH SP UNDER 5/8"
ALL MOTORS ARE SINGLE SPEED, 1050 RPM
120V, 1 PHASE, SHADED POLE



NOMENCLATURE:

eg. G9 - DD - 6

NOMINAL WHEEL DIA. - IN.
DIRECT DRIVE
1/6 HP MOTOR

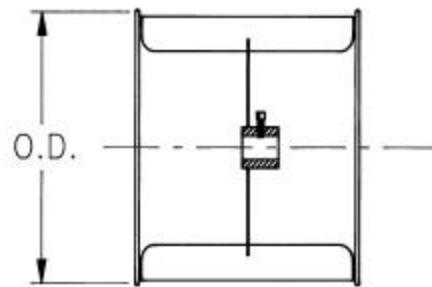
* **NOTE:**
DIMENSIONS ARE THE SAME AS
BELT DRIVEN MODELS ON PAGE 2.

e.g. G9-7DD x 1/2" AND G9-7DD-6
HAVE THE SAME DIMENSIONS AS G9-7.

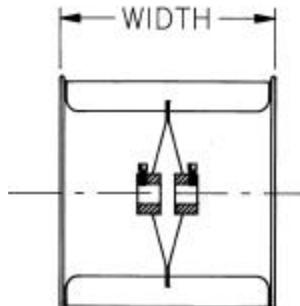
BLOWER WHEELS

DOUBLE INLET WHEELS

MODEL	O.D.	WIDTH	BORE	STYLE
G7-5W	8-1/16	4-15/16	3/4	A
G7W	8-1/16	7-3/16	3/4	A
G9-7W	10-1/4	7-3/16	3/4	A
G9W	10-1/4	9-9/16	3/4	A
G10-8W	11-1/8	8-1/16	3/4	A
G10W	11-9/16	10-13/16	3/4	A
G12-9W	12-7/8	9-9/16	3/4	B
G12W	12-7/8	12-13/16	*3/4 or 1	B
G15-10W	15-1/2	10-13/16	1	B
G15W	15-1/2	15-1/16	1	B
G18W	18-1/2	18-1/2	1	B
920W	20-3/4	20-3/8	# 1-3/16	B
922W	22-1/4	22-3/8	# 1-3/16	B
925W	26-1/8	25-3/4	# 1-3/16	B
G9-7W-DD	9-13/16	7-3/16	1/2	A
G9W-DD	9-13/16	9-9/16	1/2	A
G10-8W-DD	10-3/4	8-1/16	1/2	A
G10W-DD	10-3/4	10-13/16	1/2	A
G12-9W-DD	12-7/8	9-9/16	1/2	A



STYLE A



STYLE B

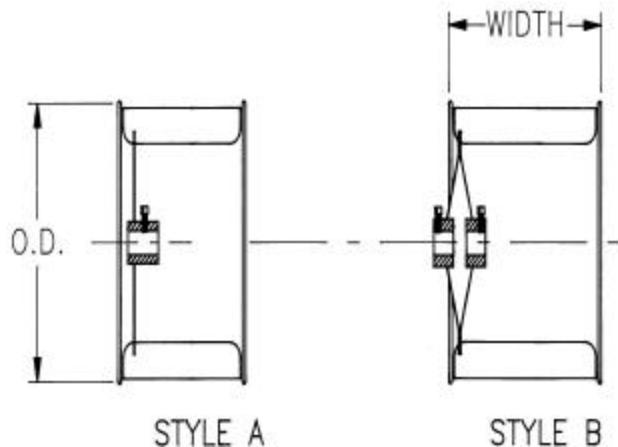
DIMENSIONS (INCHES) # OTHER BORE SIZES AVAILABLE.

* SPECIFY 3/4" OR 1" BORE

NOTE: MODEL G15-10 WAS PREVIOUSLY MODEL G15-12.

SINGLE INLET WHEELS

MODEL	O.D.	WIDTH	BORE	STYLE
407W	8-1/16	4-15/16	3/4	A
409W	9-13/16	7-3/16	3/4	A
410W, 610W	11-1/8	7-3/16	3/4	A
412W, 612W	12-7/8	7-3/16	3/4	A
415W, 615W	15-1/2	9-9/16	1	B
418W, 618W	18-1/2	10-13/16	1	B
420W, 620W	20-3/4	10-1/4	1-3/16	B
422W, 622W	22-1/4	11-1/4	1-3/16	B
425W, 625W	26-1/8	13	1-3/16	B



DIMENSIONS (INCHES)

REPLACEMENT PARTS

BEARINGS

SLEEVE BEARINGS

Bearing contain a lifetime lubricant supply. No need to re-lubricate. Available in 3/4" and 1" bores.



BALL BEARINGS

Have a sealed in lifetime supply of grease. No need to re-lubricate. "Eccentric Collar" provides positive locking to shaft.



RESILIENT SLEEVE

Neoprene resilient sleeve impregnated with electrically conductive material prevents static build up.



Resilient sleeves are available for both sleeve and ball bearings 3/4" or 1" bore.

BEARING BRACKETS

3 HP x 3/4", 16 GAUGE

Bearing bracket accepts both 3/4" bore sleeve and ball bearings with matching resilient sleeve.



5 HP x 1", 11 GAUGE

Bearing bracket accepts 1" bore ball bearing models with matching resilient sleeve.



MOTOR MOUNTING BRACKET



Fractional (3/4 HP MAX.)



2 & 3 HP motor mounting brackets.
(2 HP illustrated, 3 HP is similar).

MOTOR PLATFORM

Used on 200 and 9200 Series Duct Blowers.



PULLEYS

Machined cast iron pulleys have been designed for strength and light weight for applications up to 3/4 HP.

Adjustable pitch motor pulleys provide 40% RPM adjustment for optimum air flow.

Blower Pulley (Fixed Pitch)	Motor Pulley (Adjustable Pitch)		O.D.	Pitch Dia . (4L & A Belts) 1.9" to 2.9" 2.4" to 3.4"
	3-1/4 x 1/2 or 5/8"	3-1/2 x 1/2 or 5/8"		
RPM RANGE (based on 1750 RPM motor & 4L or A belts)				
3x3/4"	1188 - 1813	1500 - 2125	3.00"	2.80"
4x3/4"	875 - 1336	1105 - 1566	4.00"	3.80"
5x3/4"	696 - 1062	879 - 1245	4.93"	4.78"
6x3/4" or 1"	575 - 878	727 - 1029	5.93"	5.78"
7x3/4" or 1"	490 - 749	619 - 878	6.93"	6.78"
8x3/4" or 1"	427 - 652	540 - 765	7.93"	7.78"
9x3/4" or 1"	379 - 578	478 - 678	8.93"	8.78"
10x3/4" or 1"	340 - 519	429 - 608	9.93"	9.78"
12x3/4" or 1"	282 - 431	357 - 505	11.93"	11.78"



BLOWER COMPONENT REPLACEMENT CHART

MODEL	G7-5 x 3/4" to G12 x 3/4"	G12 x 1" to G18 x 1"	207 to 212	215 & 218	9209 & 9210	9212 & 9215	9218	9220	307 to 312	315 & 318	407 to 412	415 & 418	420 to 425	610 & 612	615 & 618	620 to 625	709 to 712	715 & 718	SIS-9 to SIS-12	SIS-15 & SIS-18	SIS-20	809 & 810	812 & 818	907 to 936			
BEARINGS																											
SLEEVE BEARING	3/4"	1"																									
BALL BEARING	3/4"	1"	3/4"	1"	3/4"	1"			3/4"	1"	3/4"	1"						3/4"	1"	3/4"	1"		3/4"	1"		C.I.P.B.	
C.I.P.B.							1"	1-7/16"					1-3/16"	3/4"	1"	1-3/16"						1-3/16"					
RESILIENT SLEEVE																											
3/4" SLEEVE BRG. 1-3/4" OD	SB								N O T	A P P L I C A B L E											N O T	A P P L I C A B L E			N A O P P L I C A B L E		
1" SLEEVE BRG. 2-1/4" OD		SB							x		IN-DR							x		x		x					
3/4" BALL BRG. 1-3/4" OD	BB		x		x				x		IN							x		x		x					
1" BALL BRG. 2-1/4" OD		BB		x		x					DR																
1" BALL BRG. 2-1/2" OD																											
BEARING BRACKET																											
3 HP x 3/4" BRG. BRACKET	x		x		x				x		x							x		x		x				N A O P P L I C A B L E	
3 HP x 1" BRG. BRACKET			G15 - SB																								
5 HP x 1" BRG. BRACKET	x			x		x				x		x						x		x		x					
MODEL	G7-5 x 3/4" to G12 x 3/4"	G12 x 1" to G18 x 1"	207 to 212	9209 to 9210	9212 to 9215	9218 to 9220	307 to 310	312 to 318	407 to 412	415 to 418	420 to 425	610 to 612	615 to 618	620 to 625	709 to 712	715 to 718	SIS-9 to SIS-12	SIS-15 to SIS-18	SIS-20	809 to 815	812 to 818	912 to 936					
MOTOR BRACKET																											
3/4 HP MOTOR BRACKET	x			M P	M P		M P	O L A T O R F	M P	x											M P				M P O L A T O R F O R M		
2 HP MOTOR BRACKET			G12 G15		T A O T R		T A O T R			312	x							x		x							
3 HP MOTOR BRACKET		G18		R F O R	R F O R		R F O R			315		415															
MOTOR PLATE 5 HP				M	M	x	M			318		418															
											418																
MOTOR PLATFORM																											

SB = SLEEVE BEARING

BB = BALL BEARING

C.I.P.B. = CAST IRON PILLOW BLOCK BEARING
SEE MODEL SHAFT DIAMETER
FOR BORE SIZES.

IN = INLET SIDE

DR = DRIVE SIDE

HOW TO USE THIS CHART:

e.g. G10 (Refer to G7-5 to G12 Column)

Bearings: Choice of 3/4" sleeve or 3/4" ball bearing.
Resilient Sleeve: Both 3/4" sleeve and 3/4" ball bearing. Use 1-3/4" O.D. resilient sleeve.
Bearing Bracket: 3 HP x 3/4" (accepts 3/4" sleeve or ball bearing).
Motor Bracket: 3/4 HP max. motor bracket.

e.g. 712 (Refer to 709 to 712 Column)

3/4" ball bearing.
1-3/4" O.D. resilient sleeve (accepts 3/4" ball bearing).
3 HP x 3/4".
2 HP max. motor bracket

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WARRANTY

Delhi Air Moving Products are guaranteed for a period of one year against manufacturing defects in material and workmanship when operating under normal conditions. Liability is limited to the replacement of defective parts. Labour and transportation costs are not included.

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