# For Commercial and Industrial Applications

| Job Name     | Contractor            |
|--------------|-----------------------|
| Job Location | Approval              |
| Engineer     | Contractor's P.O. No. |
| Approval     | Representative        |

# Series FBV-3 2 Piece, Full Port Brass Ball Valves

Sizes: 1/4" - 3" (8 - 80mm)



2" – 2" (15 – 50mm)

#### Features

- Suitable for full range of liquids and gases
- Minimal pressure drop due to full size ports
- Bottom loaded, blow-out proof stem
- Sizes ¼" 2" FBV-3 and FBVS-3 pressure rated at 600psi (41 bars) WOG non-shock and 150psi (10.3 bars) WSP
  Sizes 2½" 3" FBV-3 pressure rated at 600psi (41 bars) WOG non-shock and 125psi (8.6 bars) WSP
  Sizes 2½" 3" FBVS-3 pressure rated at 400psi (27.5 bars) WOG non-shock and 125psi (8.6 barts) WSP

MSS-SP-110 <sup>1</sup>⁄4" – 3" (8 – 80mm)

- Virgin PTFE stem packing seal, thrust washer and seats
- Vinyl insulator on heavy duty, zinc-plated carbon steel handles
- Fast quarter-turn open or close operation
- Excellent for throttling and balancing applications of nonabrasive fluids where minimum flow is 20% to 100% of valve capacity
- Low operating torque
- Adjustable stem packing gland
- Stem O-ring seal
- Maximum operating temperature: 400°F (204°C)
- Minimum operating temperature: -40°F (-40°C)

# Gas Approvals — Threaded Valves Only

Size <sup>1</sup>/<sub>2</sub>" – 2" (15 – 50mm) c ASME B16.33 CSA <sup>1</sup>/<sub>2</sub> psig, 5psig, 125psig UL/FM Size 2<sup>1</sup>/<sub>2</sub>" – 3" (65 – 88mm) ASME B16.38 CSA <sup>1</sup>/<sub>2</sub> psig, 5psig, 125psig

#### Pressure — Temperature

Sizes <sup>1</sup>/<sub>2</sub>" – 2" (15 – 50mm) Maximum Operating Pressure: <sup>1</sup>/<sub>2</sub> psig and 5psig (14 and 34 kPa) <sup>1</sup>/<sub>2</sub>" – 2" (15 – 50mm) @ -40°F to 125°F (-40°C to 52°C) Maximum Operating Pressure: 125psig (8 bars) <sup>1</sup>/<sub>2</sub>" – 2" (15 – 50mm) @ -40°F to 400°F (-40°C to 204°C)

Sizes 2<sup>1</sup>/<sub>2</sub>" - 3" (65 - 88mm) Maximum Operating Pressure: <sup>1</sup>/<sub>2</sub> psig and 5psig (14 and 34 kPa) 2<sup>1</sup>/<sub>2</sub>" - 3" (65 - 88mm) @ -40°F to 125°F (-40°C to 52°C) Maximum Operating Pressure: 125psig (8 bars) 2<sup>1</sup>/<sub>2</sub>" - 3" (65 - 88mm) @ -40°F to 400°F (-40°C to 204°C)



#### **Fire Service Approvals**

Sizes <sup>1</sup>/4" – 2" (8 – 50mm) UL/FM rated at 300psi

## Specifications

Approved valves shall be 2-piece and constructed of forged brass body and end adapter. Ball shall be full port, chrome plated brass. Seats and stem packing shall be virgin PTFE. Bottom loaded, blowout proof stem shall be brass with a fluorocarbon elastomer O-ring and adjustable packing nut threaded to body. Valve sizes  $\frac{1}{4}$ " – 2" shall be rated to 600psi (41 bars) WOG non-shock and 150psi (10.3 bars) WSP. Valve sizes  $\frac{2}{2}$ " – 3" (threaded) shall be rated to 600psi (41 bars) WOG non-shock and 125psi (8.6 bars) WSP. Valve sizes  $\frac{2}{2}$ " – 3" (solder) shall be rated to 400psi (27.5 bars) WOG non-shock and 125psi (8.6 bars) WSP. Valves shall be equal to Watts FBV-3 (threaded) or FBVS-3 (solder).

\*This valve is designed to be soft soldered into lines without disassembly, using a low temperature solder to 420°F (216°C). Higher temperature solders may damage the seat material.

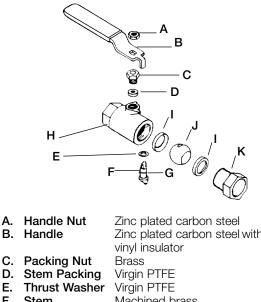
Apply heat with the flame directed **AWAY** from the center of the valve body. Excessive heat can harm the seats. After soldering, the packing nut may have to be tightened.



Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.

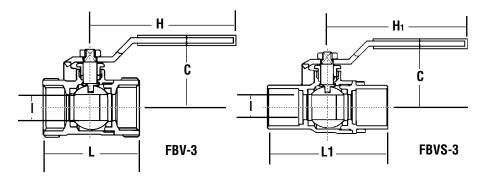
#### Materials

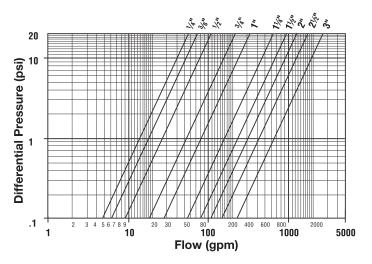
#### **Flow Curves**



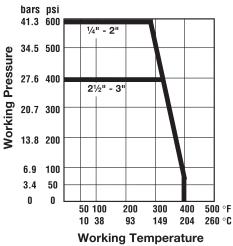


## **Dimensions – Weights**





#### Temperature/Pressure Rating



\*See applicable note on reverse side for solder end valves with regards to pressure/ temperature rating.

| SIZE (DN) DIMENSIONS |    |                            |     |                            |      |                            |     |                     |      |                            |     |                            | WEIG | iht  |     |
|----------------------|----|----------------------------|-----|----------------------------|------|----------------------------|-----|---------------------|------|----------------------------|-----|----------------------------|------|------|-----|
|                      |    | C                          |     | Н                          | H Hı |                            | I   |                     | L    |                            | L1  |                            |      |      |     |
| in.                  | тт | in.                        | тт  | in.                        | тт   | in.                        | тт  | in.                 | тт   | in.                        | тт  | in.                        | тт   | lbs. | kg. |
| 1⁄4                  | 8  | <b>1</b> 7⁄16              | 36  | <b>3</b> <sup>3</sup> ⁄16  | 81   | _                          | _   | 3⁄8                 | 10.5 | <b>1</b> <sup>13</sup> ⁄16 | 46  | _                          | _    | .3   | .1  |
| 3⁄8                  | 10 | <b>1</b> 7⁄16              | 36  | <b>3</b> ¾16               | 81   | _                          |     | 3⁄8                 | 10.5 | <b>1</b> <sup>13</sup> ⁄16 | 46  |                            |      | .3   | .1  |
| 1⁄2                  | 15 | <b>1</b> <sup>15</sup> ⁄16 | 50  | 35⁄8                       | 91   | 35⁄8                       | 91  | <sup>19</sup> ⁄32   | 12.5 | 2¾                         | 60  | 21/8                       | 53   | .5   | .2  |
| 3⁄4                  | 20 | <b>2</b> <sup>1</sup> ⁄16  | 52  | 41⁄2                       | 114  | 41⁄2                       | 114 | <sup>13</sup> ⁄16   | 20.0 | <b>2</b> <sup>11</sup> /16 | 68  | <b>2</b> <sup>13</sup> ⁄16 | 72   | .8   | .3  |
| 1                    | 25 | 27/16                      | 62  | <b>4</b> <sup>15</sup> ⁄16 | 125  | <b>4</b> <sup>15</sup> ⁄16 | 125 | 1                   | 25.0 | 31⁄8                       | 80  | 3¾                         | 86   | 1.4  | .6  |
| 11⁄4                 | 32 | 25⁄8                       | 66  | <b>4</b> <sup>15</sup> ⁄16 | 125  | <b>4</b> <sup>15</sup> ⁄16 | 125 | 11/4                | 31.0 | <b>3</b> <sup>11</sup> /16 | 90  | 31/8                       | 98   | 2.0  | .9  |
| 11/2                 | 40 | 2 <sup>15</sup> ⁄16        | 75  | 51⁄2                       | 140  | 51⁄2                       | 140 | 1½                  | 39.0 | 31/8                       | 99  | 43⁄8                       | 112  | 2.6  | 1.2 |
| 2                    | 50 | 31/8                       | 80  | 71⁄8                       | 200  | 71/8                       | 200 | 2                   | 50.0 | 47⁄16                      | 113 | <b>5</b> <sup>5</sup> ⁄16  | 135  | 4.0  | 1.8 |
| 21/2                 | 65 | 45⁄16                      | 109 | 91/8                       | 250  | 71/8                       | 200 | 23/8                | 60.5 | 51⁄2                       | 140 | <b>6</b> 5⁄16              | 161  | 9.0  | 4.1 |
| 3                    | 80 | 45⁄8                       | 118 | 91/8                       | 250  | 71/8                       | 200 | 2 <sup>15</sup> ⁄16 | 74.0 | 6¼                         | 159 | <b>7</b> <sup>3</sup> ⁄16  | 182  | 12.8 | 5.8 |





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