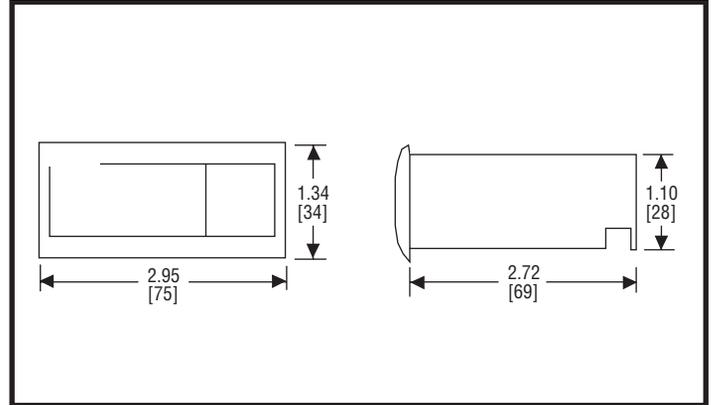




Series DTS Digital Temperature Switch

Specifications - Installation and Operating Instructions



The DTS Digital Temperature Switch is a low cost unit that performs the functions of more expensive controllers. The switch is designed for heating or cooling control. Twelve different parameters can be programmed via the push button front panel. The heating mode can be used to keep temperature above a user-defined set point or alert an operator of a low alarm condition. In contrast, the cooling mode can be used to ensure process temperature stays below the critical level or signal high alarm condition. View temperature, error and alarm messaging on the bright red, 3-digit LED display. Units accept PTC probe input (sold separately) and include fitting clips for panel mounting and instruction manual.

INSTALLATION

NOTE: Unit must be mounted away from vibration, impacts, water and corrosive gases.

- Cut hole in panel 2.80 x 1.14 inches (71 x 29mm).
- Apply silicone (or rubber gasket) around the perimeter of the hole to prevent leakage.
- Insert unit into hole of panel.
- Slide removable fitting clips onto unit from the back until secure to panel.
- Remove back cover to wire unit.
- Wiring diagram is displayed on the top of the unit.
- (Note: PROBE CABLE LENGTH MUST NOT EXCEED 328 ft (100 m). DO NOT INSTALL PROBE CABLE NEAR POWER CABLES)
- Replace cover once wiring is completed.

SPECIFICATIONS

Probe range: -58 to 302°F (-50 to 150°C).

Input: PTC (1000Ω @ 25°C).

Output: 8 amp SPDT or 16 amp SPST relay @ 250 VAC resistive, (Depending on model).

Horsepower Rating (HP): 1/3 HP for 8 amp and 3/4 HP for 16 amp.

Power Requirements: 110 VAC.

Accuracy: ±1°.

Display: 3-Digit, Red.

Resolution: ±1 digit.

Ambient Operating

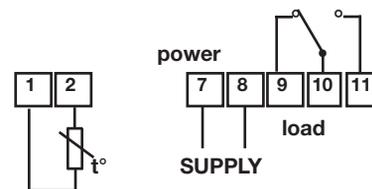
Temperature: 14 to 158°F (-10 to 70°C).

Storage Temperature: -4 to 176°F (-20 to 80°C).

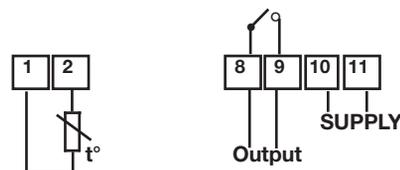
Weight: 2.3oz. (65g.).

Agency Approval: CE.

WIRING DIAGRAM (8amp)



WIRING DIAGRAM (16amp)



PARAMETERS

	Description	Units	Range
SP	Set point	Degrees	r1 to r2
r0	Differential or Hysteresis	Degrees	1 to 20
r1	Lower Value Set Point	Degrees	-50 to 150°
r2	Higher Value Set Point	Degrees	-50 to 302°F (-50 to 150°C)
d0	Heating or Cooling Control	Option	Ht/Co
d2	Time for Defrosting	Minutes	0 to 59 min.
d8	Interval Time Between Defrosting	Hours	1 to 24 hr.
c0	Min. stop time for	Minutes	0 to 59 min. Load
c1	Continuous Cycle Time	Hours	0 to 24 hr.
P1	Ambient Probe Adjustment	Degrees	-10 to 10°
H5	Parameter Access code	Numeric	0 to 99 (SET AT 00 FROM FACTORY)
t0	Max. Temp. on Display	Degrees	-50 to 302°F (-50 to 150°C)

PARAMETER DESCRIPTIONS

SP= Set Point- Desired Regulation Temperature

r0= Differential or Hysteresis

r1= Lower Set Point Limit

r2= Higher Set Point Limit

d0= Heating or Cooling Control-Regulation cycles only per formed, neither defrosting nor continuous cycles exist.

Heating: To choose Heating Control: Set $d0=Ht$ (The output is activated when $TS1$ (temperature of ambient probe) is less than or equal to Set Point.) $TS1 \leq SP$. It then disconnects when $TS1 \geq SP+r0$.

Cooling: To choose Cooling Control: Set $d0=Co$ (The output is activated when $TS1 \geq SP+r0$.) The display will switch off when $TS1 \leq SP$.

d2= Duration of Defrosting Time The value programmed from the factory is $d2=15$ minutes. (If $d0=Ht$ - defrosting will never start, if $Co=0$, defrosting will never start.)

d8= Interval Time Between Defrosting.

c0= Minimum Time Between Start and Stop.

c1= Continuous Cycle Time.

P1= Ambient Probe Calibration. Offset degrees to adjust ambient probe. If the probe is not placed in the exact point that is to be measured, use a standard thermometer and adjust the difference with parameter.

H5= Access to Probe Parameters. (The code is set to 00 from the factory.)

t0= Maximum Temperature on Display. Temperature limit for defrosting.

PARAMETER PROGRAMMING

Set Point (SP) is the only parameter the user can access without code protection.

- Press SET. SP text will appear on the display.
- Press SET again. The real value is shown on the display.
- The value can be modified with the UP and DOWN arrows.

- Press SET to enter any new values.
- Press SET and DOWN at the same time to quit programming or wait one minute and the display will automatically exit programming mode.

**The keyboard code can be reset to ZERO by turning off the controller and turning it on again while keeping the SET key depressed.*

Access to all code protected parameters.

- Press SET for 8 seconds. The access code value 00 is shown on the display. (Unit comes with code set at 00 from factory).
- With the UP and DOWN arrows, code can be set to user needs.
- Press SET to enter the code. If code is correct, the first parameter label is shown on the display (SP).
- Move to the desired parameter with the UP and DOWN keys.
- Press SET to view the value on the display.
- The value can be modified with the UP and DOWN arrows.
- Press SET to enter the value and exit to text parameter.
- Repeat until all necessary parameters are modified.
- Press SET and DOWN at the same time to quit programming or wait one minute and the display will automatically exit programming mode.

LED INDICATIONS

OUT This indicates the load is connected. The system waits for the programmed minimum stop time of the load.

Def This indicates defrosting is activated.

DISPLAY MESSAGES

In normal operation, the probe temperature will be shown on the display. In case of alarm or error, the following messages will be shown:

- **Er** = Memory Error
- **--** = Short-Circuit Probe Error
- **oo** = Open Probe Error

MAINTENANCE/REPAIR

After final installation of the TS Series Digital Temperature Switch, no routine maintenance is required. A periodic check of system calibration is recommended. The devices are not field repairable and should be returned to the factory if recalibration or other service is required. After first obtaining a Returned Goods Authorization (RGA) number, send the material, freight prepaid, to the following address. Please include a clear description of the problem plus any application information available.

Dwyer Instruments
Attn: Repair Department
102 Highway 212
Michigan City, IN 46360